

Instruction

Mounting of datastrips with TFC tape

Conditions

Surfaces: Should be dry and clean (free of dust, oil, silicone, etc.).

Recommended store conditions: Temperature between 18 and 30°C and the relative humidity should be around 50 %.

Procedure

New shelves

Clean the surface with an alcoholic detergent. Best result reach with IPA (50:50 mixtures of isopropyl alcohol and water.)

There are exceptions where the surface requires additional preparation. Due to the presence of grease or oil, a degreaser or solvent-based cleaner, such as acetone, is necessary to remove them. Then clean with isopropyl alcohol and water (IPA).

Mounting the data strip and press firmly for 20 seconds with a pressure of approximately 2 kg. The use of rollers is only recommended if the profile design allows. It is important that the adhesive wets the surface completely.

Old shelves

Any old adhesive must be removed before mounting a new data strip. To dissolve the adhesive use perchloroethylene, technical benzine or other oil based dissolvent.

When the adhesive is removed the shelves must be cleaned with an alcoholic detergent.

TFSC tape

Min. application temperature: -10°C to +4°C

End-use temperature range: - 18°C to +4°C

Be careful to not stretch the tape.

