

## Instruction

# Mounting of datastrips with TFSC tape

## Conditions

**Surfaces:** Should be dry and clean (free of dust, oil, silicone, etc.).

**Recommended store conditions:** Temperature between 18 and 30°C and the relative humidity should be around 50 %.

## Procedure

### New shelves

Clean the surface with an alcoholic detergent. Best result reach with IPA (50:50 mixtures of isopropyl alcohol and water.)

There are exceptions where the surface requires additional preparation. Due to the presence of grease or oil, a degreaser or solvent-based cleaner, such as acetone, is necessary to remove them. Then clean with isopropyl alcohol and water (IPA).

Mounting the data strip and press firmly for 20 seconds with a pressure of approximately 2 kg. The use of rollers is only recommended if the profile design allows. It is important that the adhesive wets the surface completely.

### Old shelves

Any old adhesive must be removed before mounting a new data strip. To dissolve the adhesive use perchloroethylene, technical benzine or other oil based dissolvent.

When the adhesive is removed the shelves must be cleaned with an alcoholic detergent.

### TFC tape

Min. application temperature: +18°C to +30°C

End-use temperature range: -20°C to +60°C

Be careful to not stretch the tape.

